

## COLLAK R-7766 E

### Good Quality

### Neoprene Contact Adhesive

#### 1. DESCRIPTION

Good quality Neoprene contact adhesive for general purpose in DIY and industrial applications. Combination bonding of a wide range of porous and non-porous materials such as; wood, wood materials with HPL boards (e.g. Resopal, Formica, etc.), rubber, leather, cork, felt, hard PVC, flexible foam materials, metals, ceramics, etc. Not suitable for polystyrene.

#### 2. TECHNICAL DATA

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Colour:	Amber
Specific gravity:	0,80 - 0,90 g/ml
Solid content:	24 ± 1 %
Viscosity: (Ford # 8, 20 °C)	60 - 90 sec.
Coverage:	200-300 gr/m <sup>2</sup> approx.

#### 3. INSTRUCTIONS FOR USE

Stir adhesive well before use and apply uniformly to both surfaces (double stick) with a notched trowel or brush. Surfaces must be clean, dry and free of grease. Allow both surfaces to become dry / tacky to the touch, approx. 10 – 15 minutes at normal ambient conditions, before joining both surfaces. Do not entrap solvent. Note that the bond is made upon contact and that once done it is no possible to rectify. Working time is 45 minutes approx.

Clean tools or excess adhesive with COLLAK D-0.

#### 4. PRESENTATION

In 5 and 25 L metallic drums.

#### 5. STORAGE

The shelf life is 12 months in the closed original packaging stored at normal ambient conditions (e.g. 20°C and 55% relative humidity).

#### 6. HEALTH & SAFETY

This adhesive contains solvent and is therefore highly flammable. Avoid naked flame. Avoid inhalation and contact with skin. Ensure adequate ventilation during use. Where appropriate, wear suitable Personal Protective Equipment (e.g. gloves, eyes protection, etc.) For further advice, please read the Safety Data Sheet of our adhesive, available upon request.